



Bill of Materials – Sabalo SOT 15

Note: This is the minimum material needed including a 15% waste factor for resin and wood flour. About a 10% waste factor for fiberglass. Some builders will require more wood flour and resin than others. Additional material beyond what is stated below will be required for fairing. See our notes below.

Build Options:

Option #1: Fiberglass tape all seams.

Option #2: Fiberglass tape all seams except for main hull exterior (not including top decking). Main hull deck covered by fiberglass cloth.

Option #3: Fiberglass tape for hull interior seams only. All fiberglass cloth covering entire exterior including deck.

<u>Plywood</u> : 4' x 8' sheets, 3/16" (4mm) thickness:		5 each
<u>Epoxy Resin</u> (and hardener):	Option 1:	1.8 gallons
	Option 2:	2.1 gallons
	Option 3:	2.4 gallons
<u>Fiberglass Tape</u> , 6 ounce, 3" (10 cm)	Option 1:	140 yards
	Option 2:	100 yards
	Option 3:	90 yards
<u>Fiberglass Cloth</u> , 6 ounce, 50" wide	Option 2:	6 yards
	Option 3:	11 yards
<u>Wood Flour</u> :	All options	2 quarts

Additional material will be required for fairing and painting.

Epoxy, is commonly sold in 1.5 gallon increments.

Example: 1.8 gallons required. You'd purchase 3.0 gallons.

It is typically cheaper to purchase in the larger 3.0 quantity than trying to buy 2.0 gallons. It's also nice to have that extra material for fairing and any custom modifications you may desire.